

**PRODUCTION MANAGEMENT SYSTEM AND SYSTEM FOR CHECKING  
OPERATING CONDITIONS OF PRODUCT PROCESSING APPARATUSES**

**ABSTRACT**

The present invention provides at low cost a production management system  
5 having a production line that includes a combination weigher and a bagger and is  
capable of using image information for monitoring.

A production management system 1 includes a production line 2, a plurality of  
image-taking components 22 and a communications line 5. The production line 2  
includes a combination weigher 2a and a bagger 2b. The communications line 5 is  
10 capable of distributing operating conditions from the combination weigher 2a and the  
bagger 2b. The plurality of image-taking components 22 are provided at the  
combination weigher 2a and the bagger 2b respectively, and are used for checking  
operating conditions. The communications line 5 is capable of distributing image  
information from the plurality of image-taking components 22.

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